

# DATA SHEET

## Drive 4 Basic S

090-005597-00502



- MIG/MAG wire feeder for Taurus Basic S
- MIG/MAG welding, MMA welding and gouging
- Most simple operation and selection of the welding tasks CV (MAG)/CC (MMA)
- Portable, optionally using a crane
- Suitable for 200-mm or 300-mm wire spools
- Easy transportation thanks to low weight and compact design
- Interior lighting
- Solidly-designed base of aluminium continuous casting
- Connection socket for electrode holder as standard
- Standard sliding rails
- Robust electronics in a dust-free area
- Protected arrangement of connections for intermediate hose packages and control cables
- Non-specialist personnel can change hose packages without tools
- Double ball bearings per axle
- Tool-free roll change, permanently secured roll fasteners
- Adjustable contact pressure for each roll pair
- Rolls colour-coded for wire diameter and material
- High-precision, powerful EWM eFeed 4-roll wire feed mechanism for secure feeding of all solid and flux cored wires
- 4-roll drive Equipped for 1.0 mm + 1.2 mm steel wires

Duty cycle 40 °C	550 A / 60 % 430 A / 100 %
Wire feed speed	0.5 m/min - 25 m/min 19.685 ipm - 984.253 ipm
Factory-installed roll equipment	1,0-1,2 mm UNI / Steel
Spool diameter	D200/D300
Torch connection	Euro torch connector
Protection classification	IP23
Test mark	CE UK EAC
EMC class	A
Dimensions (L x B x H)	660 mm x 280 mm x 380 mm 26 inch x 11 inch x 15 inch
Weight	15 kg / 33.1 lbs
Standards	IEC 60974-1, -5 and -10 CL.A